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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
09/751,669	12/29/2000	David D. Koester	ester S01.12-0697		
7590 08/19/2004			EXAMINER		
David D. Brush			CHEN, TIANJIE		
Westman, Chan		. DELDUE	D + DED > H D / DED		
Suite 1600, International Centre			ART UNIT	PAPER NUMBER	
900 Second Ave	enue South	. 2652			
Minneapolis, M	IA 55402-3319	DATE MAILED: 08/19/2004			

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary		Application	on No.	Applicant(s)			
		09/751,66	69	KOESTER ET AL.			
		Examiner	•	Art Unit			
		Tianjie Cl	nen	2652			
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply							
THE - Exte after - If the - If NO - Failt Any	ORTENED STATUTORY PERIOD F MAILING DATE OF THIS COMMUN nsions of time may be available under the provisions SIX (6) MONTHS from the mailing date of this corn period for reply specified above is less than thirty (3) Deriod for reply is specified above, the maximum so tre to reply within the set or extended period for reply reply received by the Office later than three months ed patent term adjustment. See 37 CFR 1.704(b).	IICATION. s of 37 CFR 1.136(a). In no even munication. 30) days, a reply within the stat tatutory period will apply and w y will, by statute, cause the app	ent, however, may a reply be tin utory minimum of thirty (30) day ill expire SIX (6) MONTHS from lication to become ABANDONE	nely filed s will be considered timely. the mailing date of this communication. (C) (35 U.S.C. § 133).			
Status							
1)⊠	Responsive to communication(s) file	ed on <u>05 January 200</u>	<u>4</u> .				
2a) <u></u>	This action is FINAL . 2b) This action is non-final.						
3)□	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposit	ion of Claims						
5)⊠ 6)⊠ 7)□	Claim(s) 13 and 17-21 is/are pending in the application. 4a) Of the above claim(s) is/are withdrawn from consideration. Claim(s) 19-21 is/are allowed. Claim(s) 13,17,18 is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction and/or election requirement.						
Applicat	ion Papers						
10)	The specification is objected to by the The drawing(s) filed on is/are Applicant may not request that any objected the oath or declaration is objected to	ection to the drawing(s) to gether to the drawing(s) to gethe correction is require	ne held in abeyance. See held if the drawing(s) is ob	e 37 CFR 1.85(a). jected to. See 37 CFR 1.121(d).			
Priority (under 35 U.S.C. § 119						
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received.							
Attachmen	nt(s)						
2) Notice 3) Information	ce of References Cited (PTO-892) ce of Draftsperson's Patent Drawing Review (I mation Disclosure Statement(s) (PTO-1449 or er No(s)/Mail Date		4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:				

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Non-Final Rejection

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

1. Claim 13 is rejected under 35 U.S.C. 102(e) as being anticipated by Wood et al (US 6,038,105).

With regard to claim 13, Wood et al shows an actuator 115, with machined external peripheral surface extending along an entire periphery of the actuator and including a desired profile dimension entirely defined by the machined external peripheral surface (Fig. 2; column 4, lines 53-54).

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 17 and 18 are rejected under 35 U.S.C. 103(a) as being unpatentable over Wood et al in view of Brar et al (US 5,156,919).

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Wood et al shows an actuator as described above, wherein the external peripheral surface is machined, but Wood et al is silent on the tolerance of the dimension of the surface.

Bar et al shows an actuator with a carriage, which is machined to a tolerance of about 0.003 inches (Column 5, lines 59-60).

It would have been obvious at the time the invention was made to one of ordinary skill in the art to set the tolerance to 0.003 inches as taught by Brar et al. the rationale is as follows: in machining, a tolerance is inherent, but Wood et al does not specify it. One of ordinary skill, in the art would have been searching for the tolerance. Brar et al shows a carriage of an actuator having a tolerance of 0.003 inches, which is less tan 0.005 inches. And it is well known in the art that this tolerance is commonly achievable at the time the invention was made. One of ordinary skill in the art would have been motivated to set the tolerance in Wood et al's device to 0.003 inches as taught by Brar et al. In such constructed device, the tolerance is less than 0.005 inches.

Allowable Subject Matter

3. Claims 19-21 are allowed.

The following is an examiner's statement of reasons for allowance:

• With regard to claim 19, as the closest reference, Wood et al (US 6,038,105) shows an actuator in a disk drive including a disc rotatable about a center axis including: an actuator means supporting and actuating an transducer relative to a disc and having a peripheral surface with a desired profile dimension within an inherent tolerance; but fails to show that the profile dimension with

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a tolerance is defined for limiting variation in resonance characteristics of the actuator means.

 Applicant asserts that this invention is to improve tolerances and thereby to reduce variation in resonance characteristics (Specification, p. 3, lines 23-25).

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Response to Arguments

4. Applicant's arguments filed 01/05/2004 have been fully considered but they are not persuasive.

Wood et al (US 6,038,105) clearly show in column 4, lines 53-54.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Tianjie Chen whose telephone number is (703) 305-7499. The examiner can normally be reached on 8:00-4:30, Mon-Fri.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Hoa Nguyen can be reached on (703) 305-9687. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

TIANJIE CHEN

PRIMARY EXAMINER